



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3492-1

Job Sheet 177257



Part No: D3492-1

Job Qty: 300 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	300 Ea		5/23/18	0.00	0.00	Start Up Machining-2		JB 18-06-04
100	Hardinge	300 pcs		5/23/18	0.00	9.18	Hardinge		JB 18-06-04
120	QC	300 pcs		5/23/18	0.00	0.00	QC8		SA 18-06-05
150	HandFinish	300 pcs		5/23/18	0.00	0.98	HandFinish1		SA 18-06-05
155	Outsource	300 pcs		5/23/18	0.00	0.00	Outsource11		SA 18-06-05
160	Powdercoat	300 pcs		5/23/18	0.00	0.47	Powdercoat1		DAE 18-6-6
165	Packaging	300 pcs		5/23/18	0.00	0.00	Packaging2		38
170	QC	300 pcs		5/23/18	0.00	0.00	QC3		38
180	Packaging	300 pcs		5/23/18	0.00	0.00	Packaging3-1	FP001	6EDB8-06-09
190	QC21-SA	300 Ea		5/23/18	0.00	0.00	QC21		JUN 11 2018

Part Op 100 - 1-Turn as per Folio FA633 & Dwg D3492 Dwg Rev:

Descriptions: 160 - (Flat End Only) START TIME: 10:43 FINISH TIME: 10:45 OV.T. 1820° M/38889.

180 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	15.9000 ft (.053 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	16	65	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
2	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
3	Plug	0.394inches $\pm$ 0.010	0.404 0.384		
4	Plug	0.625inches $\pm$ 0.010	0.635 0.615		
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		
6	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
7	Plug	0.050inches + 0.000 - 0.002	0.050 0.048		
8	Plug	0.050inches $\pm$ 0.010	0.060 0.040		
9	Plug	20.000Degrees $\pm$ 0.000	20.000 20.000		

Plex 5/9/18 9:13 AM Dart.Gagnon.Michelle



Container No: S077552



Part: D3492-1

Job No: 177257

Serial No/Batch: S077552

Revision:

Inspector:

Exp Date:

Instructions:

06/04/2018

Date: 06/04/18

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